## **CLAIMS**

1. Process for the synthesis of the compounds of formula (I)

$$CH_3$$
 $CH_3$ 
 $RO_2C$ 
 $(S)$   $NH$ 
 $(S)$   $CO_2H$ 

wherein R represents a linear or branched (C1-C6)alkyl group,

characterised in that a morpholinone of formula (III):

wherein P represents a protecting group for the amino function, is reacted

• either with allyl bromide or allyl triflate, in the presence of a base, to yield a compound of formula (IV) having the (3S,5S) configuration:

$$H_3C$$
 $(S)$ 
 $(S)$ 

wherein P is as defined hereinbefore,

which is hydrogenated in the presence of palladium-on-carbon,

or with iodopropane,

to yield a compound of formula (V):

$$H_3C$$
 $(S)$ 
 $(S)$ 
 $(S)$ 
 $(V)$ 
 $CH_3$ 

wherein P is as defined hereinbefore,

which is subjected to the action of LiOH, then to the action of an esterification reagent,

to yield a compound of formula (VI):

$$CH_3$$
 $CH_3$ 
 $CH_3$ 

wherein R and P are as defined hereinbefore,

which is reacted with an oxidising agent to yield, after deprotection of the amino function, the compound of formula (I).

- 2. Synthesis process according to claim 1, allowing a compound of formula (I) wherein R represents an ethyl group to be obtained.
- 3. Synthesis process according to either claim 1 or claim 2, characterised in that P represents a tert-butoxycarbonyl group.
- 4. Synthesis process according to any one of claims 1 to 3, characterised in that the base used for the reaction between the compound of formula (III) and allyl bromide or allyl

triflate is lithium diisopropylamide, sodium bis(trimethylsilyl)amide or potassium tertbutanolate.

- 5. Synthesis process according to any one of claims 1 to 4, characterised in that the esterification reagent is iodoethane.
- 6. Synthesis process according to any one of claims 1 to 5, characterised in that the oxidising agent is NaIO<sub>4</sub> in the presence of RuCl<sub>3</sub>.
- 7. Compound of formula (V):

$$H_3C$$
 $(S)$ 
 $(S)$ 
 $(V)$ 
 $CH_3$ 

wherein P represents a tert-butoxycarbonyl group.

**8.** Compound of formula (VI):

$$CH_3$$
 $CH_3$ 
 $RO_2C$ 
 $(S)$ 
 $N$ 
 $(S)$ 
 $OH$ 
 $(VI)$ 

wherein P represents a tert-butoxycarbonyl group and R represents an ethyl group.

9. Process for the synthesis of perindopril or pharmaceutically acceptable salts thereof starting from a compound of formula (I), characterised in that the said compound of formula (I) is obtained according to the process of claim 1.